

DuraVelvet Top Coat Instructions

DuraVelvet is a durable and corrosion free coating that can be applied over any “Dura” product. It creates a rubbery/velvety finish. DuraVelvet can be applied to all types of metal, plastic, and wood including optics and accessories.

- 1) Disassemble firearm as far as you feel comfortable.
- 2) Degrease parts with LCW TruStrip Cleaner/Degreaser.
- 3) If coating over an existing paint, spray on, or bake on finish, or if you do not know what the existing finish is, we recommend roughing up the surface by sanding or sandblasting.
- 4) Apply a base coat of any DuraCoat color.
- 5) Allow the DuraCoat base coat to dry for at least one hour.
- 6) Mix 3 parts DuraVelvet with 1 part DuraVelvet hardener. Do not use DuraCoat Hardener.
- 7) Reduce with DuraCoat Reducer only if necessary up to 20% by volume
- 8) Apply DuraVelvet with an airbrush or spray gun in thin even passes. Allow to dry at least 20 minutes.
- 9) Do not allow more than 7 days to pass between the base coat and top coat.

Parts coated with DuraVelvet can be reassembled and used after 24 hours. It will take 3-4 weeks for a full cure to be reached. Do not apply harsh cleaners, use in holster, or subject to harsh use during the cure time.